COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below-named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: METHODS OF FORMING A LAYERED ARTICLE, the specification of which:

X	is attached hereto. was filed on <u>Marci</u> and was amended	h 22, 2004 as Applica on(if applicab		805 <u>,760</u>		
l hereby st he claims,	ate that I have revi as amended by any	ewed and understand amendment referred	the contents of the to above.	e above-identifi	ied specification, incl	uding
l acknowle patentabili	edge the duty to dis- ty (as defined in 37	close to the U.S. Pater C.F.R. § 1.56) in com	nt and Trademark (nection with the ex	Office all infort carnination of th	mation which is mater his application.	rial to
listed belo prior Unite Section 11 Regulation	w and, insofar as t ed States application 2. I acknowledge t	he subject matter of e n in the matter provi he duty to disclose n which occurred betwe	each of the claims ided by the first pa naterial information	of this applica aragraph of Tit n as defined in	Jnited States application is not disclosed ale 35, United States a Title 37, Code of Felication and the nation	in the Code, ederal
(App	olication Serial No.)	(Fil	ing Date)		(Status) ented, pending, aband	oned)
	aim the benefit und n(s) listed below:	er Title 35, United St	ates Code § 119(e)	of any United	States provisional	
	1 Application Num 0/539,188	per	<u></u>	Filing Date January 26, 2	2004	
application one count application country of	n(s) for patent or in ry other than the U n(s) for patent or in ther than the Unite	eventor's certificate or inited States of Amer ventor's certificate or	of any PCT inter- ica listed below at any PCT international filed by me on the	national applica nd have also id onal application	ection 119 of any fo ation(s) designating a lentified below any fo n(s) designating at lea matter having a filing	t least orcign ist one
Co	untry	Application No.	Date of Filin	ug -	Priority Claimed	

I hereby appoint; Robert E. Walter, Reg. No. 25,245; Kenneth S. Wheelock, Reg. No. 36,340, John B. Yates, Reg. No. 39,433, Hanh Pham, Reg. No. 40,771, Henry H. Gibson, Reg. No. 28,951, and Frank A. Smith, Reg. No. 39,375, all of General Electric Company, One Plastics Avenue, Pittsfield, MA 01201, Henry J. Policinski, Reg. No. 26,621, Jay L. Chaskin, Reg. No. 24,030, James W. Mitchell, Reg. No. 25,602, and Catherine Winter, Reg. No. 38,364, all of 3135 Easton Tumpike, Fairfield, CT 06431-0001, and all attorneys and agents associated with Customer No. 023413, jointly and each of them severally, my attorneys or agents and attorney or agent, with full power of substitution, delegation and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent and to transact all business in the Patent and Trademark Office connected therewith. I hereby direct that all correspondence and telephone calls in connection with this application be addressed to the said:

CUSTOMER NUMBER 23413 CANTOR COLBURN LLP 55 Griffin Road South Bloomfield, CT 06002, USA (860) 286-2929

Evil name of cale or first joint inventor:

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that all such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Paul Anthony Bristow

1 44 444 01 0010 01 1400 0000 1	,		
Inventor's signature:	Date:		
Residence: 1042	8 Abrams Fork, Brighton, MI 48034		
Citizenship: Unite	d Kingdom		
Post Office Address: 1042	8 Abrams Fork, Brighton, MI 48034		
Full name of second joint inventor: Scott Michael Davis			
Inventor's signature:	Date:		
Residence: 35 C	rcular Avenue, Lee, MA 01238		
Citizenship: USA			
Post Office Address: 35 C	rcular Avenue, Lee, MA 01238		

;4124407587

Docket: 149101-1 CC: GP3-0096

Full name of third joint	inventor: Jesse Guy Hipwell
Inventor's signature:	Date:
Residence:	5367 Concordia, Grand Blanc, MI 48439
Citizenship:	USA
Post Office Address: _	5367 Concordia, Grand Blanc, MI 48439
Full name of fourth join	t inventor: Randall Todd Myers .
Inventor's signature:	Date:
Residence:	13 Kathy Way, Pittsfield, MA, 01201
Citizenship:	USA
Post Office Address: _	13 Kathy Way, Pittsfield, MA 01201
Full name of fifth joint	
Inventor's signature:	Such Oto Textor Date: May 14, 2004 488 Surmiy Road Richmond MA 01254
Residence:	488 Summit Road, Richmond, MA 01254
Citizenship:	USA
Post Office Address: _	488 Summit Road, Richmond, MA 01254

COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below-named inventor, I hereby declare that:

is attached hereto.

238602860115

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: METHODS OF FORMING A LAYERED ARTICLE, the specification of which:

X was filed on and was ame	ended on	as Application Serial (if applicable)	10, <u>10/803, 760</u>		
I hereby state that I hav the claims, as amended t	e reviewed and to by any amendme	understand the contents at referred to above.	s of the above-iden	tified specification, inclu	ding
I acknowledge the duty patentability (as defined	to disclose to the in 37 C.F.R. § 1	e U.S. Patent and Trade ,56) in connection with	mark Office all inf the examination o	formation which is materi f this application	al to
listed below and, insofa prior United States app Section 112 Lacknowle	r as the subject lication in the medge the duty to 56(a) which occu	matter of each of the chatter provided by the disclose material informated between the filing	claims of this appli first paragraph of rmation as defined	y United States application is not disclosed in Title 35, United States Colon Title 37, Code of Ferupplication and the nation	n the Code, deral
(Application Serie	al No.)	(Filing Date)		(Status) patented, pending, abando	 med)
I hereby claim the benef application(s) listed belo		, United States Code §	119(e) of any Unite	ed States provisional	
Provisional Application 60/539_188	Number		Filing Dat January 26		
application(s) for paten one country other than application(s) for paten	t or inventor's or the United State t or inventor's co United States of	ertificate or of any PC es of America listed be rtificate or any PCT in America filed by me	I international application of the control of the c	Section 119 of any for lication(s) designating at identified below any for tion(s) designating at leas ect matter having a filing	least reign a one
Country	Applicati	on No. Date of	of Filing	Priority Claimed	

I hereby appoint; Robert E. Walter, Reg. No. 25,245; Kenneth S. Wheelock, Reg. No. 36,340, John B. Yates, Reg. No. 39,433, Hanh Pham, Reg. No. 40,771, Henry H. Gibson, Reg. No. 28,951, and Frank A. Smith, Reg. No. 39,375, all of General Electric Company, One Plastics Averrue, Pittsfield, MA 01201, Henry J. Policinski, Reg. No. 26,621, Jay L. Chaskin, Reg. No. 24,030, James W. Mitchell, Reg. No. 25,602, and Catherine Winter, Reg. No. 38,364, all of 3135 Easton Tumpike, Fairfield, CT 06431-0001, and all attorneys and agents associated with Customer No. 023413, jointly and each of them severally, my attorneys or agents and attorney or agent, with full power of substitution, delegation and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent and to transact all business in the Patent and Trademark Office connected therewith. I hereby direct that all correspondence and telephone calls in connection with this application be addressed to the said:

CUSTOMER NUMBER 23413 CANTOR COLBURN LLP 55 Griffin Road South Bloomfield, CT 06002, USA (860) 286-2929

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that all such willful false statements may jeopardize the validity of the application or any parent issued thereon.

Full name of sole or first joint inventor: Paul Anthony Bristow			
Inventor's signature: Date: 5/24/04			
Residence: 10428 Abrams Fork, Brighton, MI 48034			
Citizenship: United Kingdom			
Post Office Address: 10428 Abrams Fork, Brighton, MI 48034			
Full name of second joint inventor: Scott Michael Davis			
Inventor's signature: Date:			
Residence: 35 Circular Avenue, Lee, MA 01238			
Citizenship: USA			
Post Office Address: 35 Circular Avenue, Lee, MA 01238			

Full name of third joint in	ventor: Jesse Guy Hipwell		
//	5367 Concordia, Grand Blanc, MI 484	, ,	
Citizenship:	USA		
Post Office Address:	5367 Concordia, Grand Blanc, MI 484	39	
Full name of fourth joint	inventor: Randall Todd Myer	rs	
nventor's signature:		Date:	
Residence:	13 Kathy Way, Pittsfield, MA 01201		
Citizenship:	U\$A		
Post Office Address:	13 Kathy Way, Pittsfield, MA 01201		
Full name of fifth joint inventor: Erich Otto Teutsch			
nventor's signature:		Date:	
Residence:	488 Summit Road, Richmond, MA 012	254	
Citizenship:	USA		

Post Office Address: 488 Summit Road, Richmond, MA 01254

COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below-named inventor, I hereby declare that:

is attached hereto.

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: METHODS OF FORMING A LAYERED ARTICLE, the specification of which:

	on	<u> </u>		
	(II abbucani	5)		
tate that I have revie , as amended by any	ewed and understand t amendment referred t	he contents of the a o above.	bove-identified specification, includi	ng
edge the duty to disc ity (as defined in 37	close to the U.S. Patent C.F.R. § 1.56) in conn	t and Trademark Of section with the exam	fice all information which is material nination of this application.	to
ow and, insofar as the States application of the States application of the States are the States and the States are the States and the States are the States	ne subject matter of ear in the matter provid he duty to disclose ma which occurred betwee	ach of the claims of led by the first para aterial information :	this application is not disclosed in tegraph of Title 35, United States Co as defined in Title 37, Code of Fede	the de, eral
plication Serial No.)	(Fili	ng Date)	(Status) (patented, pending, abandone	- ed)
laim the benefit und n(s) listed below:	er Title 35, United Sta	tes Code § 119(e) of	f any United States provisional	
al Application Numl 50/539,188	ber			
on(s) for patent or in try other than the U on(s) for patent or in other than the United	ventor's certificate or nited States of Ameri ventor's certificate or a d States of America fi	of any PCT internation ca listed below and any PCT internation iled by me on the s	tional application(s) designating at le have also identified below any fore al application(s) designating at least	east ign one
	and was amended tate that I have revie, as amended by any edge the duty to disc ity (as defined in 37 laim the benefit und w and, insofar as the ed States application 12. I acknowledge to 13. Section 1.56(a) value plication Serial No.) laim the benefit und n(s) listed below: al Application Numb 10/539_188 claim foreign prior n(s) for patent or in try other than the United to of the application ((if applicable and was amended on (if applicable attential have reviewed and understand to as amended by any amendment referred to add the duty to disclose to the U.S. Patential (as defined in 37 C.F.R. § 1.56) in committy (as defined in 37 C.F.R. § 1.56) in committy (as defined in 37 C.F.R. § 1.56) in committee of the district of the district of the district of the district of the states application in the matter provided. It is a provided to disclose mass, Section 1.56(a) which occurred between attending date of this application: [Filial of the district of the application of which priority is attending to the application of which priority is	and was amended on (if applicable) tate that I have reviewed and understand the contents of the at a samended by any amendment referred to above. The angle the duty to disclose to the U.S. Patent and Trademark Of the tay (as defined in 37 C.F.R. § 1.56) in connection with the example the duty to disclose to the U.S. Patent and Trademark Of the claims of the States application in the matter provided by the first parallel. I acknowledge the duty to disclose material information and the section 1.56(a) which occurred between the filing date of mational filing date of this application: (Filing Date) Islaim the benefit under Title 35, United States Code § 119(e) of the companion of the patent or inventor's certificate or of any PCT internative of the application(s) of which priority is claimed.	tate that I have reviewed and understand the contents of the above-identified specification, including as amended by any amendment referred to above. And the duty to disclose to the U.S. Patent and Trademark Office all information which is material fit (as defined in 37 C.F.R. § 1.56) in connection with the examination of this application. Islaim the benefit under Title 35, United States Code, Section 120 of any United States application with any insofar as the subject matter of each of the claims of this application is not disclosed in the matter provided by the first paragraph of Title 35, United States Code, 12, 1 acknowledge the duty to disclose material information as defined in Title 37, Code of Federals, Section 1.56(a) which occurred between the filing date of the prior application and the national national filing date of this application: (Filing Date) (Status) (patented, pending, abandone aliaim the benefit under Title 35, United States Code § 119(e) of any United States provisional notes in the state of the prior application States provisional notes in the patent or inventor's certificate or of any PCT international application(s) designating at least of the than the United States of America listed below and have also identified below any force notes for the prior inventor's certificate or any PCT international application(s) designating at least of the application(s) of which priority is claimed.

I hereby appoint; Robert E. Walter, Reg. No. 25,245; Kenneth S. Wheelock, Reg. No. 36,340, John B. Yates, Reg. No. 39,433, Hanh Pham, Reg. No. 40,771, Henry H. Gibson, Reg. No. 28,951, and Frank A. Smith, Reg. No. 39,375, all of General Electric Company, One Plastics Avenue, Pittsfield, MA 01201, Henry J. Policinski, Reg. No. 26,621, Jay L. Chaskin, Reg. No. 24,030, James W. Mitchell, Reg. No. 25,602, and Catherine Winter, Reg. No. 38,364, all of 3135 Easton Turnpike, Fairfield, CT 06431-0001, and all attorneys and agents associated with Customer No. 023413, jointly and each of them severally, my attorneys or agents and attorney or agent, with full power of substitution, delegation and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent and to transact all business in the Patent and Trademark Office connected therewith. I hereby direct that all correspondence and telephone calls in connection with this application be addressed to the said:

CUSTOMER NUMBER 23413 CANTOR COLBURN LLP 55 Griffin Road South Bloomfield, CT 06002, USA (860) 286-2929

Full name of sole or first joint inventor:

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that all such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Paul Anthony Brietow

Tall 12 Diblow
Inventor's signature: Date:
Residence: 10428 Abrams Fork, Brighton, MI 48034
Citizenship: United Kingdom
Post Office Address: 10428 Abrams Fork, Brighton, MI 48034
Full name of second joint inventor: Scott Michael Davis
Inventor's signature: David Peter 5/14/2000
Inventor's signature: Date: 5/14/2003
Residence: 35 Circular Avenue, Lee, MA 01238
Citizenship: USA
Post Office Address: 35 Circular Avenue, Lee, MA 01238

Full name of third joint	inventor: Jesse Guy Hipwell
Inventor's signature:	Date:
	5367 Concordia, Grand Blanc, MI 48439
Citizenship:	USA
Post Office Address:	5367 Concordia, Grand Blanc, MI 48439
	inventor: Randall Todd Myers
Inventor's signature:	Bandser Tool Mys Date: 05/13/2001
Residence:	13 Kathy Way, Pirtsfield, MA 01201
Citizenship:	USA
	13 Kathy Way, Pittsfield, MA 01201
Full name of fifth joint in	ventor: Erich Otto Teutsch
Inventor's signature:	Date:
Residence:	488 Summit Road, Richmond, MA 01254
Citizenship:	
Post Office Address:	488 Summit Road Richmond MA 01254